

Table 9 – Parts Identification List for Figure 16

| Item No. | Quantity Used | Identification | Item No. | Quantity Used | Identification |
|----------|---------------------|-------------------------------------|----------|---------------------|----------------------------------|
| 1 | 1 | Headplate - Gear End | 60 | 1 | Bearing - Inboard |
| 1A | 1 | Headplate - OGE | 61 | 2 | O-ring - End Cover |
| 2 | 1 | Cylinder | 62 | 1 | Spacer Sleeve - Outboard Brng. |
| 3 | 1 | Gearbox | 63 | 1 | Bearing Carrier - Extended Drive |
| 5 | 1 | End Cover - Driving (Cplg.) | 64 | 2 | Dowel Pin - End Cover |
| 5A | 1 | End Cover - Driven Shaft | 66 | 1 | Air Vent - End Cover (Belted) |
| 6 | 4 ^a | Bearing Carrier | 67 | 1 | Plug - Gearbox Drain |
| 7 | 2 | Impeller | 69 | 4 | Plug - Bearing Housing |
| 9 | 2 | Timing Gear | 70 | 4 | Plug - Instrument Taps |
| 10 | 2 | Timing Gear Locking Assembly | 71 | 2 | Leveling Label |
| 12 | 2 | Stub Shaft - Gear End | 72 | 4 | Set Screw - Leveling |
| 13 | 1 | Stub Shaft - Driving | 73 | | |
| 14 | 1 | Stub Shaft - Driven | 74 | 1 | Rotation Arrow |
| 15 | | | 75 | | |
| 16 | 1 | Key - Drive Sheave or Coupling | 76 | | |
| 17 | 4 halves | Shims - Brng. Carrier, OGE | 77 | 1 or 2 ^c | Spacer Ring - OGE Bearing |
| 18 | 1 | Gasket - Gearbox Flange | 78 | | |
| 22 | Varies | Capscrew - End Cover (Soc. Hd.) | 80 | | |
| 23 | 1 | Shaft Seal - Outboard | 81 | 2 | Gasket - Brng. Carrier, Gear End |
| 24 | 2 | Bearing Locknut | 82 | 2 | Oil Dam - Gear End Bearing |
| 25 | 2 | Bearing Lockwasher | 83 | 2 | Oil Control Shield |
| 26 | 8 | Lockwasher - Brng. Carrier (See 49) | 84 | 1 or 2 ^b | Oil Pan (Secondary Sump) |
| 27 | 4 | Shaft Seal - Inboard | 85 | 4 | Capscrew - Oil Shield |
| 28 | 2 | Air Vent - OGE | 86 | Varies | Self-Tap Screw - Oil Pan |
| 29 | 2 | Eyebolt - Lifting | 87 | 1 | Gauge Oil Level - Gear End |
| 30 | Varies | Capscrew - Gearbox & Headplate Flg. | 88 | 6 | Plug - Drive End Fill & Drain |
| 31 | 4 | Bearing - Roller | 89 | 2 | Locking Nut (See 96) |
| 34 | 1 | Nameplate | 90 | 2 | Gauge Oil Level - OGE |
| 35 | 6 | Drive Screw - Nameplate & Arrow | 91 | | |
| 36 | 8 or 0 ^d | Dowel Pin - Flange Locating | 92 | 1 | Lube Nameplate - Gear End |
| 37 | 1 | Vent Plug - Gearbox | 93 | 1 | Lube Nameplate - OGE |
| 42 | Varies | Capscrew - Stub Shaft (Soc. Hd.) | 94 | | |
| 43 | Varies | Taper Pin - Stub Shaft, Gear End | 95 | | |
| 45 | | | 96 | 2 | Slinger Set Screw (See 89) |
| 49 | 16 | Capscrew - Brng. Carrier (See 26) | 99 | 1 | Spray Nozzle |
| 56 | | | 100 | 4 or 0 ^d | Dowel Pin - Flange Locating |
| 58 | 1 | End Cover - Driving (Belted) | 110 | 1 or 0 ^e | Oil Shroud |
| | | | 111 | 1 or 0 ^e | Oil Dam Shield |
| | | | 177 | 4 or 0 | Teflon Labyrinth |

a. All units having extended shaft for belt drive, use three item 6 and one item 63.

b. Vertical style units, use one Item 84. Horizontal units, require two Item 84.

c. Used on sizes 1000 through 1400 only.

d. Units of frame sizes 1000 through 1400 except 1442 use four Item 100. Frames 1600 through 2000 and 1442 use eight Item 36.

e. Vertical style units use one Item 110 and one Item 111. Not required on horizontal units.