

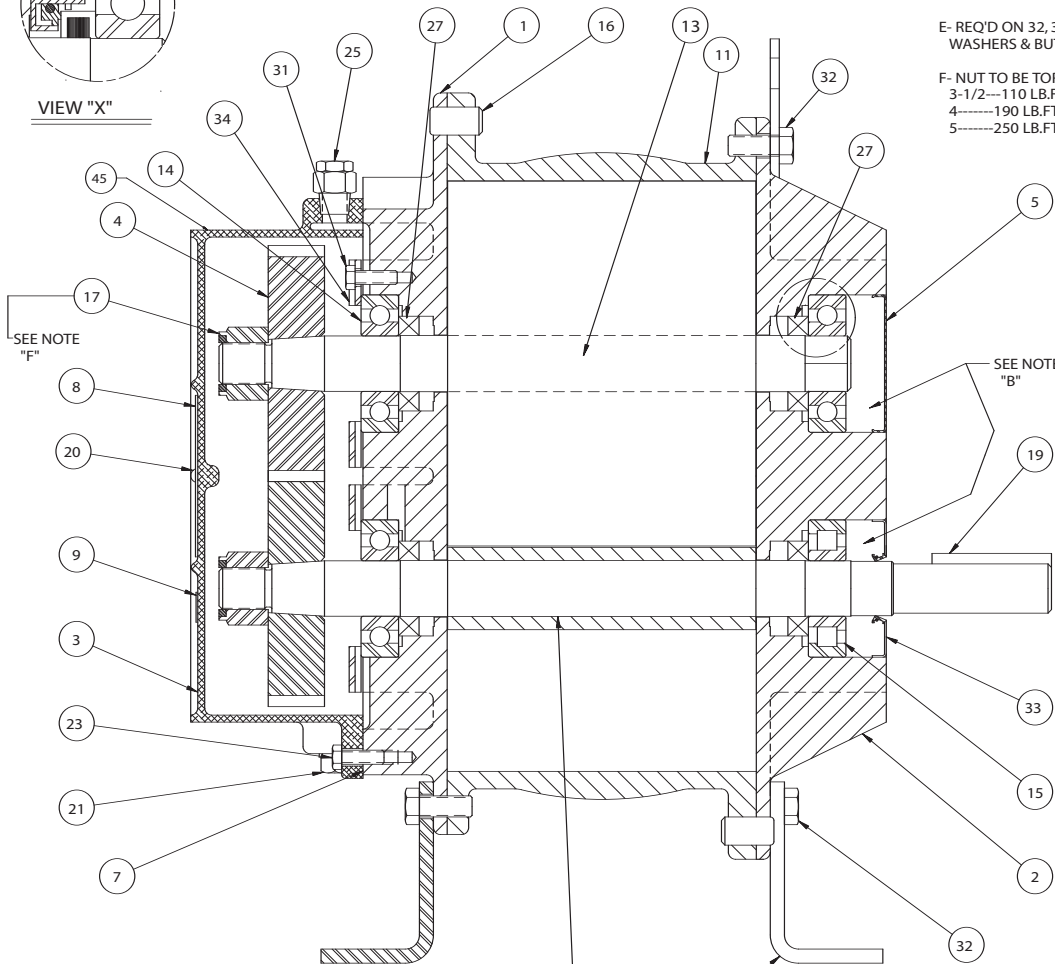
VIEW "X"

NOTES:

- A- USE LOCKTITE #2 (30515) BETWEEN HEADPLATE AND CYLINDER JOINTS.
- B- SEE OPERATING MANUAL IRB-180 FOR GAS BLOWERS FOR LUBRICATION INSTRUCTION.
- C- 36,45 & 47 REQ'D SOC. HD. ON G.E. ONLY

- E- REQ'D ON 32, 33 & 42 URAI-G ONLY-SEALING WASHERS & BUTTONHEAD CAPSCREWS.

- F- NUT TO BE TORQUED TO:  
 3-1/2---110 LB.FT.  
 4-----190 LB.FT.  
 5-----250 LB.FT.

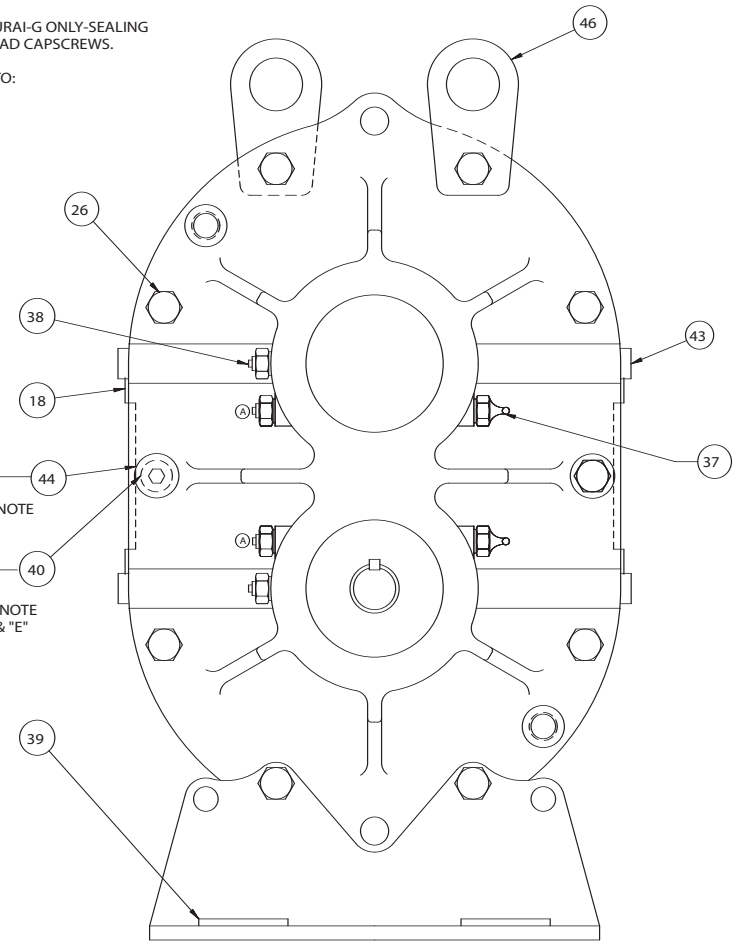


SEE NOTE "F"

SEE NOTE "B"

SEE NOTE "E"

SEE NOTE "C" & "E"



CONFIDENTIAL THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION OF ROOTS DIVISION, DRESSER INDUSTRIES, INC. IT SHALL BE HELD IN STRICTEST CONFIDENCE, AND BE USED ONLY IN CONNECTION WITH ROOTS DIVISION BUSINESS.										DATE: 11/11/03 DRAWN BY: VC CHECKED BY:		DO NOT SCALE FOR DIMENSIONS ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED		SHEET NO. H REV D	
D ADD ITEM # 8 (3) (IMMEDIATELY & SCREW) R6 01/02 T120 R6 AGP C ADD LIFTING LUGS ITEM # 46 R6 01/02 T122 R6 AGP B ADD TO LISTING TO NOTE E AND DEL FROM NOTES R6 02/01 T102 R6 AGP A PICTURE CHANGE VC 02/01 PROTO R6 AGP										DRESSER <b>Roots</b> DRESSER ROOTS, DRESSER, INC. HOUSTON, TX		PART NUMBER <b>T30099023</b>		REV <b>D</b>	

Assembly of UNIVERSAL RAI-G Series Gas Blowers, 3-1/2" Through 5" Gear Diameter