

Table 5 TRI-NADO™ Parts List

<i>Item Number</i>	<i>Quantity Used</i>	<i>Identification</i>
1	2	Headplate
2	1	Cylinder
3	1	Gearbox
5	1	End Cover
7	2	Impeller
8	4	Bearing Clamp Plate
9	2	Gear
12	1	Shaft - Gear End Driven
14	2	Shaft - Opposite Gear End
16	1	Key (coupling)
17	2	Shim Set
18	2	Gasket - Gearbox/End Cover
21	16	Lock Washer (clamp plates)
22	16	Cap Screw - Hex Head (clamp plates)
23	1	Seal - Drive Shaft
27	4	Seal - Inboard
29	2	Lifting Lug
30	76	Cap Screw - Hex Head (covers/headplate)
30A	18	Cap Screw - Hex Head (lifting lugs/feet)
31	4	Bearing - Roller
34	1	Nameplate - Serial Number
35	18	Drive Screw - Round Head (nameplates/arrow)
36	4	Dowel Pin (gearbox alignment)
37	2	Vent Plug
42	54	Cap Screw - Socket Head (impeller)
43	6	Taper Pin (impeller)
44	1	Label - Whispair
69	6	Pipe Plug (headplate)
70	5	Pipe Plug (gearbox/end cover/cylinder)
74	1	Rotation Arrow
87	2	Sight Plug - Oil Level
92	2	Label - Lubrication
100	4	Dowel Pin - Pull Out (headplate alignment)
101	2	Locknut (gears/bearings)
105	1	Shaft - Gear End Drive
109	4	Piston Ring Seal
141	1	Slinger - Opposite Gear End
181	1	Cover Plate - Cylinder
182	12	Cap Screw - Hex Head (cover plate)
184	1	Slinger - Gear End
185	3	Cap Screw - Button Head (slinger)
186	6	Washer (slinger)
188	2	Washer - Wavy Spring
189	2	Blower Foot
190	2	Blower Foot
196	4	Cap Screw - Hex Head (slinger)
197	2	Close Nipple (vent plug)
198	2	Pipe Coupling (vent plug)
203	4	Flat Washer (slinger)

Table 6 V-Belt Drive Trilobe Parts List

<i>Item Number</i>	<i>Quantity Used</i>	<i>Identification</i>
1	2	Headplate
2	1	Cylinder
3	1	Gearbox (V/B)
5	1	End Cover
7	2	Impeller
8	4	Bearing Clamp Plate
9	1	Gear Set
12	1	Shaft - Gear End Driven
14	2	Shaft - Opposite Gear End
16	1	Key
17	2	Shim Set
18	2	Gasket - Gearbox/End Cover
18A	1	Gasket - Bearing/Seal Carrier
21	16	Lock Washer (clamp plates)
22	16	Cap Screw - Hex Head (clamp plates)
23	1	Seal - Drive Shaft
27	1	Seal Set - Inboard
29	2	Lifting Lug
30	76	Cap Screw - Hex Head (covers/headplate)
30A	18	Cap Screw - Hex Head (lifting lugs/feet)
31	4	Bearing - Roller (inboard)
34	1	Nameplate - Serial Number
35	18	Drive Screw - Round Head (nameplates/arrow)
36	4	Dowel Pin (gearbox alignment)
37	2	Vent Plug
42	54	Cap Screw - Socket Head (impeller)
43	6	Taper Pin (impeller)
44	1	Label - Whispair
69	6	Pipe Plug (headplate)
70	4	Pipe Plug (gearbox/end cover/cylinder)
74	1	Rotation Arrow
87	2	Sight Plug - Oil Level
92	2	Label - Lubrication
100	4	Dowel Pin - Pull Out (headplate alignment)
101	2	Locknut (gears/bearings)
105	1	Shaft - Gear End Drive (V/B)
109	4	Piston Ring Seal
141	1	Slinger - Opposite Gear End
181	1	Cover Plate - Cylinder
182	12	Cap Screw - Hex Head (cover plate)
184	1	Slinger - Gear End
185	3	Cap Screw - Button Head (slinger)
186	6	Washer (slinger)
188	2	Washer - Wavy Spring
189	2	Blower Foot
190	2	Blower Foot
191	1	Bearing & Seal Carrier
192	6	Cap Screw - Hex Head (bearing/seal carrier)
193	1	Bearing - Roller (drive shaft)
194	1	Retaining Ring
196	4	Cap Screw - Hex Head (slinger)
197	2	Close Nipple (vent plug)
198	2	Pipe Coupling (vent plug)
203	4	Flat Washer (slinger)