



- NOTES:
- A - $\pm 25(.150)$ DRILL $1/4$ DP. & INSTALL ITEM 54 (SCREW) IN ASSEMBLY.
 - B - SEE OPERATING MANUAL IRB-116 FOR LUBRICATION INSTRUCTION.
 - C - APPLY OIL TO BOLT THREADS & UNDER BOLT HEAD, & TORQUE TO 650 FT. LBS. (IF MOLYKOTE GN PASTE IS USED IN PLACE OF OIL ON THREADS, TORQUE TO 500 FT. LBS.)
 - D - SCREW THREADS TO BE OILED & TORQUED TO 25 FT. LBS.
 - E - SCREW THREADS TO BE OILED & TORQUED TO 65 FT. LBS.
 - F - SCREW THREADS TO BE OILED & TORQUED TO 35 FT. LBS.

REV. NO.	DESCRIPTION	BY	DATE	CHKD.	APP.

K	ADD ADDITIONAL QTY OF ITEM #80 & 81	RSK	8/25/92	T.110	FCR	AGP
J	INCREASED TORQUE FROM 450 TO 500	REP	8/25/92	4403V		
H	ADDED ITEM #106 PER ECN	REM	7/21/93	4110-V	DB	RDJ
G	REMOVED ROT. ARROW	CPB	7-21-93	37577B	DB	RDJ
F	REVISED D.E. COVERS	J.S.B	8-8-93	R6929B	REM	RDJ
E	VENT HOLES ADDED	RVE	8-27-93		FCR	AGP
D	ROTATION NOTE ADDED	REM	8-27-93		FCR	AGP
C	REMOVE SPEED-BLEEVES	REM	8-25-93		FCR	AGP
B	OILER PIPE REVISED	REM	5-16-93		FCR	AGP
A	UPDATED FOR PRODUCT RELEASE	REM	4-13-93		FCR	AGP

REF. SYMBS □ PLAINNESS ⊥ PERPENDICULARITY ∥ PARALLELISM ∠ PROFILE OF A SURFACE ⊕ TOLERANCE ZONE ⊕ STRAIGHTNESS	DIMENSIONS ⊕ DIMENSION ⊕ DIMENSION IN HOLES DIMEN	CONFIDENTIAL THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION OF ROOTS DIVISION, OHSBORN INDUSTRIES, INC. IT SHALL BE HELD IN STRICTEST CONFIDENCE, AND BE USED ONLY IN CONNECTION WITH ROOTS DIVISION BUSINESS.	SECTIONAL ASSEMBLY 8" RCS-V 	67-1245-1 DATE 8/25/92 8/25/92 7/21/93 8-8-93 8-27-93 8-27-93 8-25-93 5-16-93 4-13-93	867-734-013 REV K
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Figure 5 - 8" RCS Blower Sectional