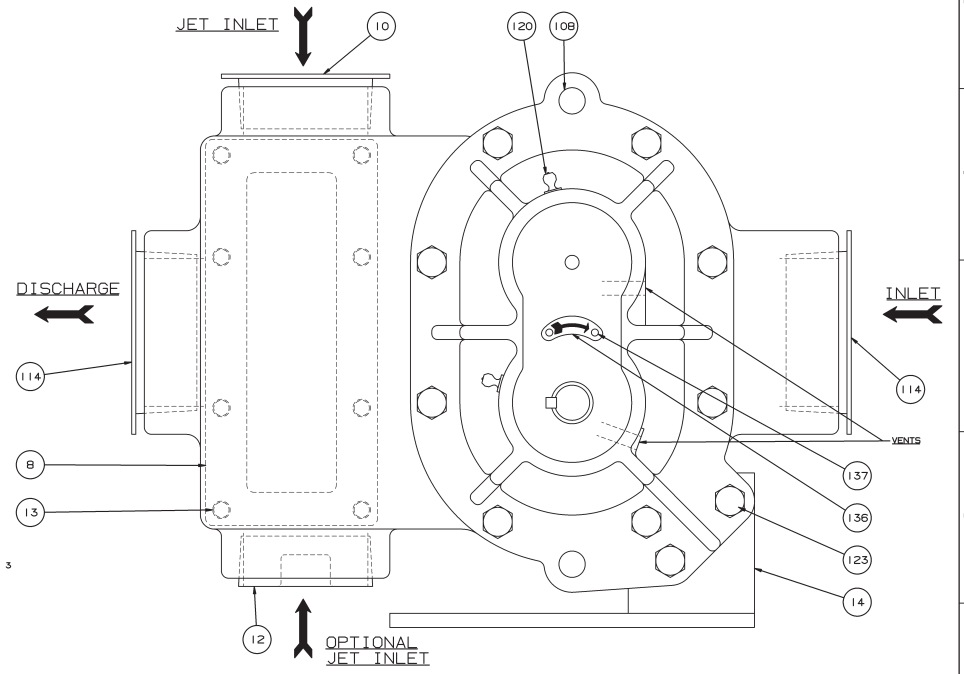
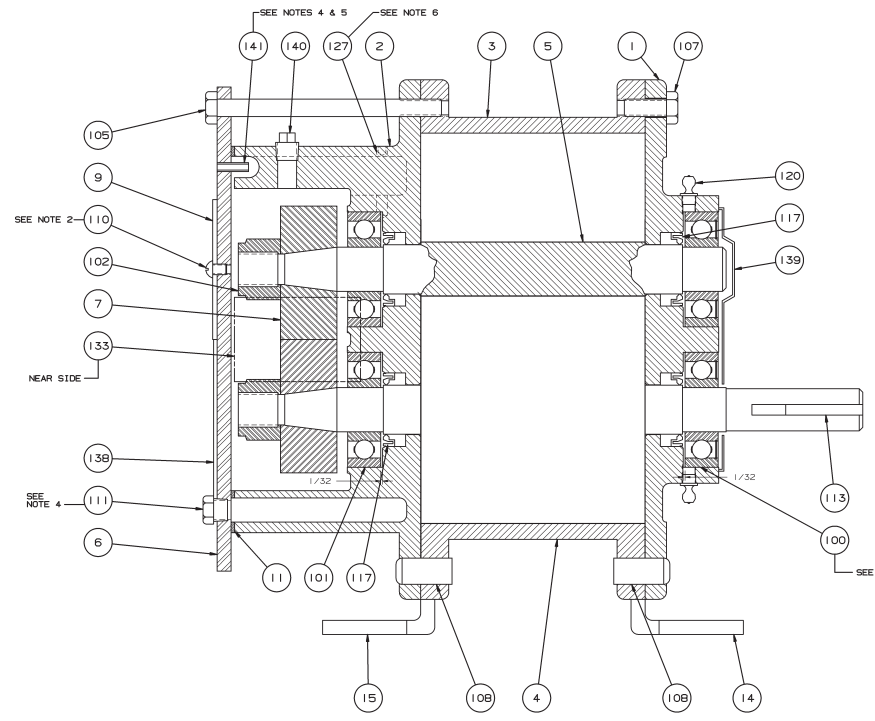


10	11
REV. NO.	PART NAME
PART NO.	MAT'L.



- NOTES:
- 1.) INNER RACE OF BEARING TO HAVE MAX. FACE RUNOUT OF .002 T.I.R.
  - 2.) USE LOCTITE 272 OR 270 ON NAME PLATE SCREW THREAD.
  - 3.) ASSEMBLE BEARING (100) WITH SEAL SHOWING OUTWARD.
  - 4.) USE PERMATAX #2 ON THREADS (ITEM 111) & AROUND BREATHER (ITEM 141)
  - 5.) INSTALL BREATHER (ITEM 141) FLUSH WITH OUTSIDE OF SEAR COVER (ITEM 6)
  - 6.) APPLY LOCTITE 967 ON THREADS

MFG. REF.		CONFIDENTIAL		DATE		DO NOT SCALE FOR DIMENSIONS		DR. PREP	
THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION OF ROOTS DIVISION, DRESSER INDUSTRIES, INC. IT SHALL BE HELD IN STRICTEST CONFIDENCE, AND BE USED ONLY IN CONNECTION WITH ROOTS DIVISION BUSINESS.		C 130715 272 MAX. JOHN CRANE		15K 5-1-02 T84 RK		SCALE 1/2" = 1'-0"		DR. J5 7-14-81	
REF. SYMBOL		CONCENTRICITY		APR 8-1-88 7822V		DR. FILE / DIRECTOR		APP. AGP 7-15-81	
□ FLATNESS		PERPENDICULARITY		ELM 7-31-85		DRESSER ROOTS		ROOTS DIVISION	
/ PARALLELISM		PROFILE OF LINE		RVE 8-4-89 3484V FLR		DRESSER EQUIPMENT GROUP		2-33 HWY E. SOUTH HOUSTON, TX 77077	
⊖ FREE POSITION		DIAMETER		APR 6070B23		DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		FRACTIONS = 1/16"	
✓ FINISH IN MICRO INCHES		REVISIONS		BY DATE CHANGE NOTED		DMD. APP. XASR		6070B023	

Assembly of 2500 Series DVJ Blower